



541-862-2341
Sorry, no FAX number.

HOW TO USE THIS BROCHURE

We have tried to put all necessary information in this brochure to help you order the exact design that will best suit your needs. If, after careful reading of this brochure, you have further questions, please either write or call us and we will try to answer your questions. We are a very small company, but our goal is satisfied customers.

All weights shown are the approximate weight in 'wheel weight' alloy, unless specified as 'lino' weight. Those bullets were designed for lino alloy--wh wt alloy will weigh approx. .6% more. If your alloy doesn't cast this weight, the addition of antimony will lighten and lead will make heavier to give you the listed weight.

Numbers in parentheses below bullet drawings refer to further design information. They are listed numerically following the bullet designs.

Solid black groove denotes a crimp groove. Solid black base denotes a gas check base. Some designs are available in various lengths, giving different weights and/or features, such as a gas check base, or plain base at a specific length. The number after a dash, as in #345-5, denotes the amount of driving bands. 'NEW' designation means design is listed for first time in brochure. *ASTERISK AFTER BULLET DESIGN NUMBER DENOTES DESIGN, DUE TO CROSSVENTING, CARRIES AN EXTRA CHARGE. Two or four cavity mold, charge is \$10.00. Six cavity mold, charge is \$15.00.

PLAIN BASE OR BEVEL BASE?

Several of our designs are available in both plain and bevel base. The bevel base provides easier starting into case mouth, but when sized in a sizer that has constant hydraulic pressure on the lubricant, this area will fill with grease. This can be prevented by shaping the bottom punch to cover the bevel base. ACCURACY APPEARS TO BE THE SAME, WITH PROPONENTS OF BOTH STYLES HAVING EXCELLENT THEORIES TO BACK THEIR CHOICE. In short, if you like debates, ask a few people their preferences. We have had examples sent to us of excellent results with both styles.

pb--plain 'flat' base bb--bevel base gc--gas check base

	TIN	ANTIMONY	*
LINOTYPE	5%	12%	.0000"
LYMAN #2	5%	5%	-.0005"
WHEEL WEIGHTS	0.5%	4%	-.001"
1-20 TIN-LEAD	5%	0%	-.0015"
PURE LEAD	0%	0%	-.002"

*amount of shrinkage smaller than lino

REPAIRS If cavity edges are chipped, mold is not repairable. Cost of each repair is based on condition of mold, labor, parts and return shipping & handling. Includes new screws and wood grips as needed. Major parts and broken screw removal is extra. 4-cavity \$35.00. 6-cavity \$55.00. 8-10 cavity \$85.00. These prices include insured UPS shipment within the continental USA. Though we do not charge for a quote, we do charge return shipping & handling if a mold cannot be repaired. We no longer ship repairs open account. Payment should be included with repair to avoid extra charges. If payment is not included, we will return COD cash only.

Standard molds--.001" to .002" over sizing diameter in alloy specified by customer, using this chart.
 Custom molds--closer to sizing diameter or over .002" larger than specified alloy, this chart, when it can be done. \$20.00 extra.
 Standard matched molds--molds ordered together & cut consecutively--.005", or 2½ gr. max, variation between blocks.
 Custom matched molds--same as standard matched molds, but will resurface-grind and recherry as needed. \$20.00 extra.
 Molds cut to special lengths, shorter or longer than standard, \$20.00 extra. All special molds require full payment when ordered.

We no longer make 1, 8, or 10 cavity molds, hollow point or base handcast molds, molds for rifle designs other than shown in this brochure, or multi-design molds. Lead hammer molds and slide-guides no longer available. We do not manufacture or sell sizing dies or top or bottom punches. Only items listed on price sheet are currently available.

SOLD RETAIL, DIRECT TO CUSTOMER ONLY.

Foreign orders must be prepaid when order is placed. We can accept cash sent by registered mail, international postal money orders drawn in US funds, Mastercard and Visa. We cannot accept bank or personal checks due to high collection fees. We must declare shipments at full value for customs. We insure to the full value to the extent of each country's limit.

METHOD OF PAYMENT

All orders must be prepaid before molds are completed and shipped. You may prepay the entire amount when order is placed or put a 20% deposit on order. If you make a deposit, we will bill the balance approx. 2 months prior to shipment. In either case, there is a 20% non-refundable fee for cancelled orders. You may pay with check, cash, money order, Visa or Mastercard. Charge cards are for full payment only. We do not ship molds COD.

We now manufacture 2-cavity autocast blocks, which we recommend you buy from Ballisti-Cast, Inc. Box 383, Parshall, ND 58770. 701/862-3324. They are made to fit their machine, but they can also adapt them to fit other machines. They will supply prices and ordering details upon request. Blocks may also be purchased from us for \$75.00 each, but they will not be guaranteed, as we have no control over your machine or how you adapt the blocks. They'll be guaranteed against manufacturer's defects only until you start to adapt them.

NOTE: Each order is cut to customer specs, in order received. Please do not ask us to put your order ahead of others. Bullet weights are approx. due to variance in alloy weights. Other than those designated lino, the weight is listed in the alloys in most popular current use. Subtract 6% from listed weights for approx. weight in lino. Add 6% to weights listed in lino for approx. weight in wheel weights.

IMPORTANT: To insure receiving a mold most suitable for your needs, specify as much of the following information as possible: number of cavities, our design #, sizing diameter, make of sizer, alloy to be used, plain, bevel or gas check base (gas checks are not necessary for velocities below 2000 feet per second), firearm for which bullet is intended.

Although we can usually supply a mold to correct size to use without sizing, we recommend the use of a lubri-sizer to assure a round bullet, as alloy content, and/or mold temperature or any foreign matter between blocks can cause variations.

To our valued customers: We are a very small company and we currently have an abundance of unavoidable family obligations. Please bear with us--we will get your orders to you as soon as possible. Current shipment--approximately three to six months.

.25 AUTO

(47)

#117 50gr lino.



(2)(8)

#306 55gr lino.



(2)(8)(71)

.25-20

(48)

#32GC 65gr at GC length, 58gr at PB length



(7)(9)(72)

7 mm NAMBU

(49)

#134 60gr



(2)(8)(9)

8 mm NAMBU

(50)

#116 100gr lino.



(2)(8)

8 mm LABEL REVOLVER

(51)

#226 125gr



(2)(8)(9)(70)(71)

.30 LUGER

(52)

#93 90gr



(2)(7)(72)

#113 92gr



(2)(8)

.30 M1 CARBINE

(53)

#250 113gr



(3)(8)

#254 115gr lino



(1)(8)

.32 AUTO

(54)(31)

#87 83gr



(2)(8)

.32 REVOLVER

(55)(31)

#354 40gr lino



.32 cal version of Dean Grennell design.

(2)(8)(37)(73) NEW

.32 REVOLVER CONTINUED

#26



#26-5 98gr

#26-4 85gr

(2)(8)(9)(15)

#65 98gr



(2)(4)(8)(9)(26)(72)

#252 98gr



(2)(4)(8)(9)

#216



#216 100gr

#S216 90gr

(2)(8)(9)(33)(72)(75)

#220 200gr lino



(2)(8)(9)(33)(72)(75)

#361 115gr



design by Ed Hobbie.

(2)(8)(9)(71) NEW

.32 S&W LONG

(31)(32)

#66 100gr



(2)(4)(8)(9)(26)(73)

#353 100gr



(1)(7)(11)(73)

#278 100gr



(1)(8)(73)

#280 105gr



(8)(12)

.32-20

(56)

#89




115gr at GC length
105gr at PB length
(8)(9)(73)

#67 115gr




(2)(8)(72)


.32-20
CONTINUED

#388 115gr
 design by Armand Auger
 (1)(8)(9)(72) NEW


.32 H&R MAGNUM


(31)(74)
 #336 106gr

 (2)(7)(9)(26)(73)


.380 AUTO

(31)(57)
 #S55 100gr

 (2)(4)(8)


9 mm LUGER
PARABELLUM


(31)(57)
 #279 98gr

 (1)(8)(71)


 #307 115gr

 (2)(7)


 #308 115gr

 (2)(8)(24)


9mm LUGER
CONTINUED


#7 125gr

 (2)(8)(25)


#115 125gr

 (1)(8)(24)


#264 125gr

 (1)(8)(26)(71)

#275 125gr

 (1)(8)(26)(28)(72)


#309 125gr

 (2)(4)(8)(16)(73)


#310 125gr

 (2)(4)(8)


#318 125gr

 (2)(8)(29)(73)(75)


#331 125gr

 (1)(8)(27)


9mm LUGER
CONTINUED


#317 128gr

 (1)(8)(30)(73)


#286 135gr
 design by Johannes Roller
 (1)(8)(72)

#314 135gr

 (1)(8)(22)


#313

 140gr at #313BB length, 125gr at #313PB length.
 (8)(9)(23)(71)

#378 147gr

 (1)(8)(18)(72) NEW


#363 150gr

 (1)(7)(73) NEW


#377 150gr

 (1)(8)(17) NEW


9 mm MAKAROV
(78)


#375 105gr
 suggested by Kenneth L. Walters
 (1)(8) NEW


.38 SUPER

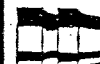
(31)(57)
 #262 115gr

 (2)(8)(26)(73)


#81 130gr

 (2)(6)(8)(26)(72)

#157 130gr

 (2)(8)(72)(75)

#583 130gr

 (2)(8)(9)(26)(72)

#55 135gr

 (2)(4)

#161 135gr

 (2)(8)(72)(75)

#73 145gr

 (2)(4)(7)(9)(26)(71)

.38 CALIBER

**.38 SUPER
CONTINUED**


**.38 SPECIAL
AUTO**


**.38 SPECIAL,
.357 MAGNUM, ETC**


**.38 CALIBER
CONTINUED**


(31)(57)


(31)(59)


#123 40gr

(2)(8)(26)


#355 150gr
 for Wes Kornele.
(2)(7)(26)(71) **NEW**


#335 152gr

(1)(7)(26)(71)(76)


#370 155gr.
 for Art Langdeau.
(1)(7)(72)(77) **NEW**


#39BB 158gr

(1)(8)(9)


#316BB 158gr

(1)(7)(9)(72)


#219 145gr

(1)(8)(11)(73)


#259 145gr

(1)(8)(26)


#244 146gr

(2)(4)(8)(9)(73)


#251 148gr

(1)(8)(38)(73)


#334 148gr

(1)(7)(11)(73)


#248 150gr

(2)(8)(9)(26)(73)


#333 62gr
 design by Dean Grennell.
(2)(8)(20)(37)(73)


#234 100gr lino

(3)(8)(9)(26)(72)


#41 110gr

(2)(4)(8)(9)(26)(73)


#246 130gr

(2)(7)(26)(72)


#272 135gr

(2)(7)(9)


#392 140gr
 suggested by Armand Auger.
(1)(8)(9)(41)(70) **NEW**


#313

140 gr at #313BB length, 125 gr at #313PB length.
(8)(9)(23)(71)


#393 140gr
 design by Eric Gentile.
(3)(8)(9)(73) **NEW**


#511 140gr

(1)(7)(9)(72)

#63 145gr

(2)(4)(8)(9)

#73 145gr

(2)(4)(7)(9)(26)(71)


#159 146gr

(8)(9)(26)(44)(73)

#50 148gr

(2)(4)(8)(9)(26)(73)

#9 150gr

(2)(4)(8)(9)(26)(73)

**.38 GOLD CUP &
CLARK CONVERSIONS**

(31)(57)

#50 148gr

(2)(4)(8)(9)(26)(73)

.38 CALIBER
CONTINUED

#12



150gr at #12A length
140gr at #12B length
130gr at #12C length

(2)(6)(8) (26)
(72)

#27 150gr



(2)(4)(8)(9)

#61 150gr



(2)(7)(26)(73)

#527 150gr



(2)(4)(8)(26)(73)
(79)

#135 156gr



(3)(8)(10)(26)(73)

#218 156gr



(2)(8)(9)(26)(73)

#28 158gr



(2)(4)(8)(9)

.38 CALIBER
CONTINUED

#36 158gr



(2)(8)(9)(26)(73)

#39 158gr



(2)(4)(6)(8)(9)

#48 158gr



(2)(4)(8)(26)(73)

#49 158gr



(2)(4)(8)(9)(72)

#52 158gr



(2)(8)

#260 158gr



(2)(8)(71)

#316 158gr



(2)(4)(7)(9)(72)

#51 160gr



(2)(4)(6)(7)(9)(26)
(73)

.38 CALIBER
CONTINUED

#236 160gr



(3)(8)(9)(26)(73)

#290 160gr



(2)(4)(7)(9)(26)
(73)

#801BB 160gr



(1)(7)(9)(26)(73) NEW

#64 163gr*



(2)(7)(9)(26)(72)

#37 165gr*



(2)(4)(8)(9)(26)
(73)

#56 165gr*



(2)(8)(9)(10)(26)
(39)(73)

#268*



165gr at #268BB
length, 156gr at
#268PB length.

(8)(9)(26)(73)

#30 170gr*



(3)(8)

.38 CALIBER
CONTINUED

#394 170gr*



Design by
Eric
Gentile.

(3)(8)(9)(73) NEW

#43 173gr*



(2)(7)(9)(26)(36)
(73)

#376 185gr*



(8)(9)(73) NEW

#395 190gr*



design by
Eric
Gentile.

(2)(8)(9)(73) NEW

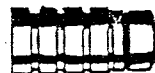
#322*



190gr at #322-4GC
length, 158gr at
#322-4 length,
125gr at #322-3
length.

(8)(9)(15)(71) NEW

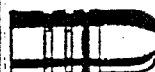
#57*



200gr at #57-4.
length, 175gr at
#57-3 length.


(2)(8)(9)(39)(73)


#138 200gr*



(2)(8)(9)


**.38 CALIBER
CONTINUED**

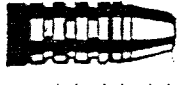
#257 215gr*

 design by Eldon Carl.
 (2)


#127 230gr*

 (1)(7)(9)(73)

**.357 REM.
MAXIMUM**

(31)(58)


#319 200gr*

 (2)(7)(9)(26)(73)

#320 200gr*

 For Paul Sparrow.
 (3)(8)(9)(72)

#321 200gr*

 (7)(9)(44)(72)


.375 SUPER MAG

(80)

#380*

 270gr at #380-5 length, 235gr at #380-4GC, 210gr at #380-4, 185gr at #380-3GC, and 165gr at #380-3 length.
 ((7)(9)(15)(72) NEW


.38-40

(60)(84)

#6 180gr

 now avail-
 able with
 bevel base.
 (2)(8)(9)(41)(70)
 (73)


**.41
LONG COLT**


(61)


#121 185gr

 (2)(8)

**.40 CAL .40 S&W
10MM**


(60)(84)


#365 125gr lino

 design by
 Dean
 Grennell.
 (2)(7) NEW


#374 135gr

 (1)(8)(26)(71) NEW


#360 145gr lino

 design by
 Dean
 Grennell.
 (2)(7)(13) NEW


**.40 CAL., .40 S&W,
10mm CONTINUED**


#373 155gr

 design by
 John
 Zemanek.
 (2)(8)(71) NEW

#S359BB 155gr

 also avail-
 able with
 plain base.
 (1)(8)(72) NEW


#332 175gr

 (2)(4)(8)(26)(72)


#359BB

 design by
 Ed Hobbie.
 180gr at #359BB length, 155gr at S359PB length.
 (8)(72) NEW

#324 190gr

 design by
 Bob Beal.
 (2)(7)(73)

#315 200gr

 (1)(8)(73)(85)


**.40 CAL., .40 S&W,
10mm CONTINUED**

#396 200gr*

 design by
 Eric
 Gentile.
 (2)(8)(9)(73) NEW

#397 220gr*

 design by
 Eric
 Gentile.
 (2)(8)(9)(73) NEW


**.41
ACTION EXPRESS**


(63)(84)

#342BB 180gr

 (1)(8)(26)(72)

.41 MAGNUM

(62)

#368 79gr lino

 (2)(8)(20)(26)(37)
 (73) NEW

#255 175gr

 (2)(8)(9)(26)(73)

.41 MAGNUM
CONTINUED

#291 175gr



(2)(7)(9)

#253 210gr



(2)(8)(73)

#256 210gr



(2)(4)(6)(8)(9)(26)
(73)

#261 210gr*



(2)(8)(9)(26)(72)

#263 210gr*



(2)(8)(9)

#258 220gr*



design by
Elmer Keith.

(2)(7)(9)(26)(36)
(73)

.44-40

(64)

#44



250gr at #44GC
length,
210gr at #44
length.

(8)(9)(41)(64)(70)
(73)

now avail-
able in #44BB at
210 gr.

.44 CALIBER

(84)

(65)(84)

#443 85gr lino



Adaptation
by Scott Ide.
N+*

(1)(8)(20)(37)(73)

#350 87gr lino



design by
Dean
Grennell

(2)(8)(20)(37)(73)

#231 180gr



(2)(8)(73)(75)

#273 180gr



(2)(7)(9)

.44 CALIBER
CONTINUED

#245 185gr



(2)(8)(26)(72)

#366 185gr



(1)(7)(11)(73) NEW

#340 195gr



(2)(7)(9)(71)

#237 200gr



(3)(8)(9)(26)(73)

#239 200gr



(2)(8)(9)(73)

#240 200gr



(3)(8)(9)

#241 200gr



(2)(8)(9)(26)(73)

.44 CALIBER
CONTINUED

#23 205gr



(2)(8)(73)

#330 205gr



(1)(8)(9)(26)(73)

#271 210gr



(1)(8)(26)

#247 220gr



(2)(8)(26)

#341 225gr



"speedloader"
design by
Max Borg.

(1)(7)(9)(73)

#142



230gr at #142GC
length, 190gr at
#142PB length.

(8)(26)(73)

.44 CALIBER
CONTINUED

#15 240gr



(2)(6)(8)(9)

#35 240gr



(2)(8)(9)(26)(73)

#45 240gr



(2)(4)(6)(8)(9)(26)(73)

#235 240gr*



(3)(8)(9)(26)(73)

#107 *



245gr at 107A length, 185gr at 107B length, and 135gr at 107C length.

(2)(8)(9)(26)(73)

#140 *



250gr at #140GC length, 225gr at 140PB length.

(7)(9)(26)(73)

.44 CALIBER
CONTINUED

#503 * 250gr



design by Elmer Keith.

(2)(7)(9)(26)(36)(73)

#243GC* 255gr



(3)(8)(9)(26)(73)

#521 *



250gr at #521GC length, 225gr at #521PB length.

(8)(9)(26)(73)

#326 270gr*



by Greg Harrison, approved by Elmer Keith.

(2)(7)(9)(26)(73)

#367 280gr*



NEW

(2)(8)(9)(73)

#503S 280gr* lino.



(2)(7)(9)(26)(42)(73)

.44 CALIBER
CONTINUED

#327 300gr*



for Paul Sparrow.

(1)(8)(9)(72)

#328 300gr*



(2)(7)(9)(26)(73)

#343 300gr*



design by Bill Wilson.

(1)(7)(9)(73)

#369 300gr*



(1)(7)(9)(73) NEW

#356 320gr*



for Randy Garrett.

(2)(8)(9)(73) NEW

#352 *

design by Dean Grennell.



335gr at #352-5 length, 280gr at #352-4GC, 240gr at #352-4, 195gr at #352-3GC, 155gr at #352-3, 130gr at #352-2GC and 95gr at #352-2 length.

(7)(15)(26)

.44 CALIBER
CONTINUED

#379*



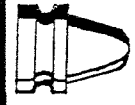
335gr at #379-5 length, 300gr at #379-4GC length, and 255gr at #379-3GC length.

(1)(7)(9)(73) NEW

.45 AUTO

(66)(84)

#358 155gr



design by Kete Go.

(2)(4)(8)(26)(71) note--"new" in both plain base, and bevel base. NEW

#S242 160gr lino



(2)(8)(26)(72)

#938 170gr



design by Dean Grennell.

(2)(7)

#229 172gr



(2)(8)(26)

.45 AUTO
CONTINUED

#293 180gr



design by
Pheasant/Milam.

(2)(8)(26)(73)

#337 180gr



design by
John Gimbel.

(2)(8)(26)(72)

#130 185gr lino



(2)(4)(8)(73)(75)

#163 185gr lino



(2)(8)(73)(75)(82)

#242 185gr lino



(2)(8)(26)(72)

#68 200gr



(2)(4)(8)(26)(43)
(72)

#249 200gr



(2)(8)

.45 AUTO
CONTINUED

#265 200gr



design by
John Adams.

(1)(7)(26)

#519 200gr lino



(1)(5)(8)

#78 215gr



(2)(4)(8)(26)(73)

#118 215gr



(2)(4)(8)(26)

#351 215gr



(1)(8)(26)(34)(44)
(72)

#294 220gr



(1)(8)(26)(34)(44)
(72)

#34 230gr



(2)(4)(8)

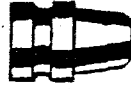
.45 AUTO
CONTINUED

#292 230gr



(2)(4)(7)(16)(73)

#329 240gr



design by
Gus Cotey.

(2)(8)(26)(73)

"SPECIAL" HEAVY
WEIGHT #68's (19)



#68BBA-short BB
219gr.wh.wt.
(207 gr.lino)
#68BBB-longer BB
232gr.wh.wt.
(219gr.lino)



#68S-plain base.
231gr.wh.wt.
(218gr.lino)
#68BBS-long BB.
239gr.wh.wt.
(226gr.lino)

(8)(19)(26)(72)

45 LONG COLT
(67)(84) and

45 AUTO RIM
(84) in the
lighter weights.

#193 160gr lino



(2)(8)(9)(73)

#312 195gr lino



(2)(7)(9)

#21 200gr



(2)(8)(9)(72)

#155 200gr



(2)(8)(9)(26)(73)

#529 215gr



(1)(8)(9)(26)(73)

#16 230gr



(2)(8)(9)

.45 COLT & .45 A.R.
CONTINUED

#371



230gr at #371-4 length, 165gr at #371-3 length.

(2)(8)(9)(26) **NEW**

#46 240gr



(2)(4)(6)(8)(9)(26)(73)

#502 240gr



(2)(7)(9)(26)(73)

#22 250gr *



(2)(8)(72)

#59 250gr*



(2)(8)(9)(83)

#387 255gr*



suggested by Armand Auger.

(1)(8)(9)(41)(70)(73) **NEW**

.45 COLT & .45 A.R.
CONTINUED

501 260gr*



(2)(7)(9)(26)(36)(73)

#339 265gr*



(1)(8)(9)(73)

.454 CASULL

(45)(84)

#338 300gr lino*



(2)(7)(9)(26)(73)

#372 *

#46 LOOKS LIKE THE "EQUAL" TO LYMAN 452423

372-3 length, 219gr lino at #372-2GC length.

(7)(15)(73) **NEW**

.45-70

(68)

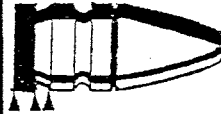
#389 350gr*



(2)(8)(72) **NEW**

.45-70
CONTINUED

#348 355gr *



#348 280gr.wh.wt. (with plain base)

#348BB 300gr.wh.wt. (with bevel base)

#348GC 355gr.wh.wt. (with gas check)

(8)(9)(15)(71)

#345 *



#345-3 275gr.wh.wt.

#345-4 325gr.wh.wt.

#345-5 395gr.wh.wt.

(2)(7)(15)(69)(72)

#344 *



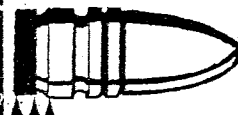
#344-3 285gr.wh.wt.

#344-4 340gr.wh.wt.

#344-5 405gr.wh.wt.

(2)(7)(15)(69)(72)

#346 *



#346 360gr.wh.wt. (with plain base)

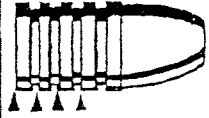
#346BB 380gr.wh.wt. (with bevel base)

#346GC 405gr.wh.wt. (with gas check)

(8)(9)(10)(15)

.45-70
CONTINUED

#349* larger diameter.



#349-2 250gr.wh.wt

#349-3 300gr.wh.wt

#349-4 355gr.wh.wt

#349-5 405gr.wh.wt

(2)(7)(15)(21)(72)

#390*



410gr at #390-5 length, 350gr at #390-4 length. **NEW**

(2)(8)(15)(46)(71)

#364* design by Tom Ozbirn.



410gr at #364-5 length, 375gr at #364-4GC length, 345gr at #364-4 length, 320gr at #364-3GC length.

(7)(15)(72) **NEW**

#347*



#347-2 195gr.wh.wt.

#347-3 260gr.wh.wt.

#347-4 335gr.wh.wt.

#347-5 400gr.wh.wt.

#X347-5 415gr.wh.wt.

(2)(8)(15)(72)

.45-70
CONTINUED

BLACK POWDER
FIREARMS

MAXIBALL

PERCUSSION
REVOLVER

(35)

#391*



425gr at #X391-5
length,
400gr at #391-5
length.

(2)(8)(15)(72) NEW



#805* .32cal., and
#287* .36cal. avail-
able in 2,4,6, and
10 cav. blocks.

#282* .45 cal. avail-
able in 2,4,6, and 8
cavity blocks.

#281* .50 cal. and
#283* .54 cal. avail-
able only in 4 cav-
ities cut in a 6
cavity block.

(2)(7)(71)

#79*



in .31, .36, and
.44 caliber.

(1)(8)(26)(35)

#362*



.44 caliber.

(2)(8)(26)(35) NEW

FOOTNOTES

- (*) There is an extra fee for this design. These are primarily the longer and/or heavier designs. This fee is for 'special' crossventing on each side of all cavities, on the inside face of each half-block. This extra venting is especially valuable for casting well filled-out bullets in the larger designs. While our regular multi-vent air venting (release) system, with air vents every .016", has proven itself to produce the highest percentage of quality bullets per cast of any air release method that we have tested, it seems that the long length and/or heavier bullets can benefit with crossventing, along with the multi-vent venting. It is also possible that some of our customers, using difficult to pour alloys, will also benefit from this combination of multi-venting and crossventing. For this reason, we offer this crossventing, along with the regular multi-venting, as an option, at customer's request, on any of our smaller, lighter designs. See price sheet for charge.
- (1) Original design has bevel base. (2) Original design has plain/flat base. (3) Original has gas check base. (4) Also available with bevel base. (5) Also available with plain/flat base. (6) Also available with gas check base. (7) Design has 'square' (flat-bottom) grease groove(s). (8) Design has 'round' grease groove(s). (9) Design has one crimp groove. (10) This design has two crimp grooves, for more, or less, out-of-case length seating. (11) Design can be loaded either end forward. It has a crimp groove at either end that is the same distance from end. (12) Square corners, no bevel, both ends. (13) Design is too long in out-of-case length for semi-auto magazines. Fine for single shots, or revolver use. (14) Out-of-case length is longer than .300", which is too long for short-cylindrical .357 Magnums. Customers report these include Colt Pythons, S & W Mod. 28, all 'N' frames & all 'S' frames. #290 o.k. in all firearms, so far. (15) The '-4', '-5', etc. as part of design number refers to number of driving bands. Designs can be cut to these different lengths by using the same cherry, but setting the depth to shorter or longer lengths. (16) A cast bullet version of the 'Air Force-Hornady' truncated cone design. (17) A cast bullet version of the government sub-sonic 'heavy' round-nose design. (18) A cast bullet version of the government sub-sonic heavy round-nose with meplat (flat point) design. (19) 68's time proven accuracy & reliability have resulted in customer requests for a heavier bullet while retaining 68's out-of-case design. These 68 variants have extended bases for added weight. (20) Good 'plinking' bullet. Can also be 'stacked' with two or more in the cartridge case for several-shot impact at the target. (21) Design is 'oversize' diameter for primarily original 'trap-door' Springfields which varied significantly in bore diameters. (22) 'German Army Ogival'-- good driving band length. (23) Also for use as revolver bullet, using the crimp groove. (24) Introduced in Germany at the same time as the Walther P-38. (25) Luger Parabellum design. (26) Has semi-wadcutter or wad-cutter shoulder. (27) Longer driving bands than the original #115 for better bore grip. (28) Similar to #68 in .45 ACP. (29) Like #309, but with added wadcutter shoulder. (30) Slightly longer nose than #309. (31) These bullet designs may work satisfactorily in cartridge cases other than those specified. Consideration should be given to bullet's in-case length (will case bulge, is remaining powder capacity o.k.?) and out-of-case length (too long for magazine). Bore diameters can vary considerably. Check bore and/or throat/chamber diameter (32) These designs work well in the Walther GSP-C and other semi-autos using full wadcutter bullets. They usually size to .313 or .314 for the GSP. Some other semi-autos size .308. Check your chamber/bore diameter. (33) #216 and #220 have same nose shape. (34) #351 is a lighter, shorter version of #294. (35) Used in place of a round ball, its thin driving bands provide improved cylinder sealing. Can be greased before seating. #362 has heeled section at rear for ease in seating alignment, primarily for use in .44 Ruger Old Army revolver. (36) This is an authentic Elmer Keith design. (37) Original concept by Dean Grennell. See Gun World Magazine, 6/85 and 11/86. Guns & Ammo Magazine 2/90. Articles are on .38 cal version. (38) Our most popular design for S & W model 52. (39) Two front band are reduced diameter. (40) #36's front band is reduced in diameter. (41) Old timer, 'Coyboy Shoot' type design, similar to 'old .44-40 bullet', as the nose curvature continues up to the crimp groove, without a driving band in front of the crimp groove. Nose meplat, flat point, is wide enough for use in tubular magazines. (42) #503S is the 'standard' #503 with extended base band for added weight. (43) The original #68. 'Nuf said! (44) Design has long tapered, 'boattail', bevel base. (45) Freedom Arms recommends that linotype alloy be used in their high-performance loads. They advise sizing .4515" in lino alloy, for maximum accuracy, as their chamber tolerances are particularly tight. (46) 'Bore riding' nose. (47) .25 ACP usually sized to .252". (48) .25-20 usually sized to .257". (49) 7mm Nambu usually sized .280" or a little larger. (50) 8mm Nambu usually sized .323" but some customers size to .321". (51) 8mm Lebel Revolver usually sized .323" check chamber throats, etc. (52) .30 Luger usually sized .310". (53) .30 M1 carbine, usually .308", maybe larger if large diameter chamber. (54) .32 Auto usually sized .309". (55) .32 revolver usually sized .312" or .313". (56) .32-20 usually sized .312". (57) .380 auto, .38 super, 9 mm & .38 special auto, usually sized .356". Sometimes sized to .355". With target bullets especially, they have been sized as large as .3575", but it is necessary to know that a bullet this large will chamber in a particular firearm, one that has a chamber large enough to accept a bullet this large. Care must be taken especially when sizing to the smaller diameters, that the bullet is a tight press fit in the case, since a 'loose' fit that allows the bullet to shove back in the case and compress the powder charge can raise pressures to an unacceptable level. .356" sizing is generally accepted as a diameter that gives good results.

(58) .357 Rem. Max. usually sized .357", sometimes .358". (59) .38 special/.357 Mag. usually sized to .358", but often to .357". (60) .38-40 almost always sized .401. (61) .41 Long col. usually sized .401. Heel diameter usually .384" approx. Its a good idea to do some chamber checking to make sure, but these sizes seem to be generally satisfactory. (62) .41 Magnum almost always sized .410". (63) .41 AE almost always sized .410". (64) .44-40 usually sized .427", sometimes larger. (65) .44 Special, .44 Magnum (.44 cal) have been sized from .429" to .431". Currently, the 1990s, most are being sized .430". (66) .45 ACP usually sized .452", occasionally .4. (67) .45 Long Colt usually sized to .454" for pre-WW2 guns, .452" for post WW2 guns. (68) .45-70 usually sized .458", sometimes .457". Original 'trap-door' Springfields often .463". Apparently, they can vary a very great extent in bore and chamber diameters. A good idea to check yours out. (69) #344 & #345 are similar, except nose is slightly shorter on #345, and bands are located at slightly different points. (70) No driving band in 'front' of crimp groove. Out of case section is reduced diameter. (71) Design has 'small' meplat (nose flat). (72) Design has a 'medium' meplat (nose flat). (73) Design has a 'large' meplat (nose flat). (74) .32 H & R Magnum usually sized .313", sometimes .312". T-C Contenders size .308". (75) Has a rounded semi-wadcutter shoulder. (76) #335 is same design as #73, but without the crimp groove. (77) #370 is same design as #316BB, but without the crimp groove. (78) 9mm Makarov usually sizes .364". (79) #527, same as #50 without crimp groove for easier casting. (80) #375 Super Mag usually sized .376". (81) not applicable. (82) Like #130, but two grease grooves. (83) From an old Belding & Mull design. Has one crimp groove, with a grease groove forward, which could also be used as a crimp groove. (84) See footnote 31, but "bores vary & check bore/throat etc" not applicable. (85) Adaptation of Bren Ten Bullet. (86) For easier collating.

HENSLEY & GIBBS PRICE SHEET AUGUST 1, 1994

Complete mold includes sprue cutter, handles and insured UPS delivery within the 48 contiguous states. Parcel post delivery available within the 48 contiguous states, add \$5.00 per mold.

Handcast molds, number of cavities	2	4	6
Complete mold	101.00	135.00	175.00
Blocks, w/sprue cutter & screws, no handles, UPS delivery in cont. USA	85.00	122.00	148.00
Surface parcel post, outside cont. USA	108.00	145.00	190.00
Airmail parcel post, outside cont. USA	117.00	165.00	220.00

Extra fee for crossventing on designs marked with an asterisk (*) in brochure. \$10.00 for two or four cavity molds, \$15.00 for 6 cavity molds.

Note: We recommend the purchase of either the complete mold, or mold blocks with sprue cutter, to eliminate the need to readjust sprue cutter when switching from block-to-block.

Sprue cutter, standard trough-style, including screws	18.00	30.00	31.00
Sprue cutter, individual hole, including screws	N/A	40.00	41.00
Handles	34.00	34.00	52.00
Blocks, only	68.00	93.00	118.00
sprue cutter hinge or stop screw, each	2.00	2.00	2.00
Front or rear lock screws, in ends of block, pair	1.50	1.50	1.50
Handle retainer screws, pair	4.00	4.00	4.00
Handle pivot bolt & nut	1.50	1.50	2.00
Complete set of screws, not including handle pivot bolt & nut	9.50	9.50	10.50
Complete set of screws including handle pivot bolt & nut	10.50	10.50	11.50
Wood grips, per pair	5.00	5.00	6.00

Wood grips, 1/2" pilot drilled, 4.00 per pair. Pouring ladle, 9.00
Rust inhibiting paper, .75 per sheet. Parts prices include shipping & handling within continental USA. When ordering parts, please tell us approximate age or serial number of mold, as parts have varied over the years.

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